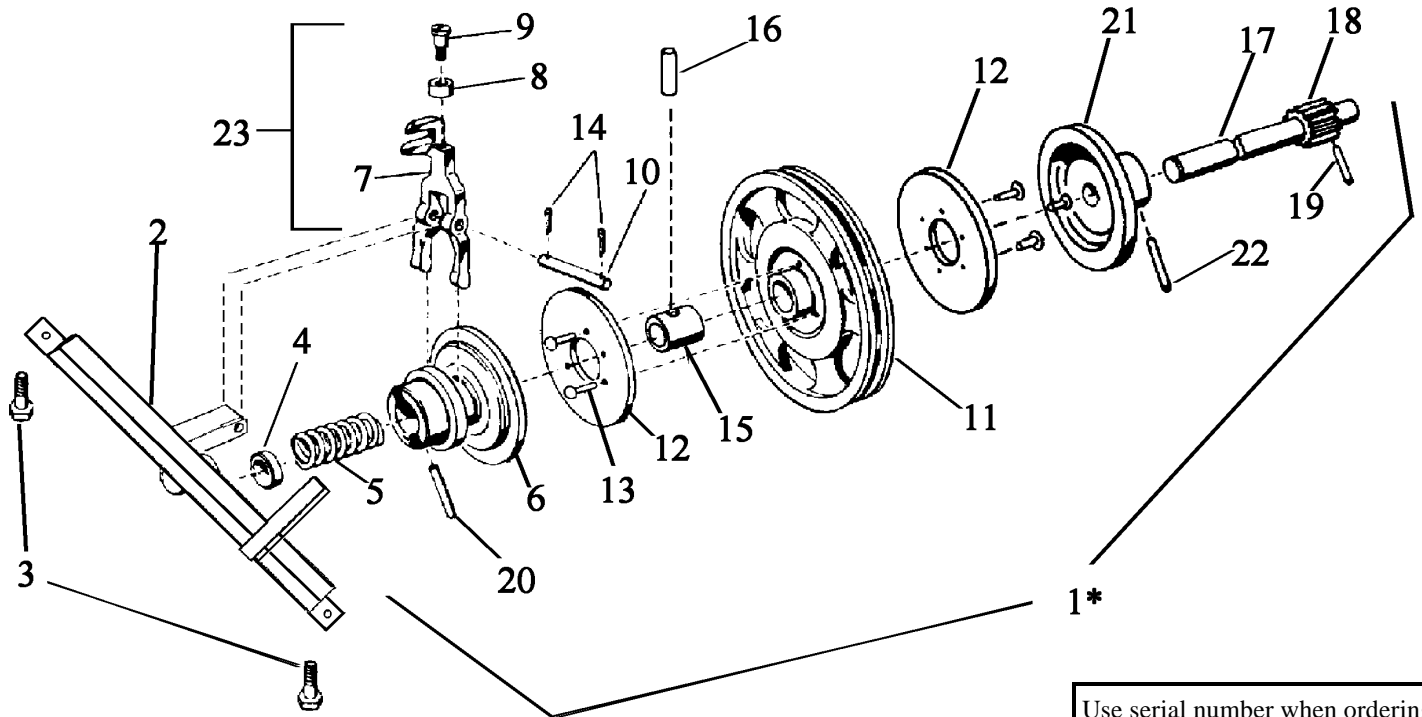


MAIN CLUTCH ASSEMBLY



Use serial number when ordering all replacement parts.

Number	Number	Description	Req	Number	Number	Description	Req
1*	019146	Clutch Assembly	1	13	100181	Screw, Drive	6
2	013118	Bearing, Lower	1	14	100297	Pin, Hitch	2
3	100273	Screw, Hex Head	2	15	013099	Bearing, Clutch	1
4	094005	Collar, Clutch Shaft End	1	16	100601	Pin, Roll	1
5	074003	Spring, Clutch	1	17	012188	Shaft, Clutch	1
6	024002	Member, Clutch Inner	1	18	020020	Gear, Clutch Shaft Pinion	1
7	071001	Fork, Clutch	1	19	100706	Pin	1
8	064002	Roller, Clutch Fork	1	20	083075	Pin, Solid	1
9	100002	Screw, Clutch Fork Roller	1	21	024021	Member, Clutch Inner	1
10	083056	Pin, Clutch Fork Pivot	1	22	100705	Pin, Roll	1
11	019093	Pulley, V Belt	1	23	071004	Fork Assembly, Clutch	1
12	024003	Disc, Clutch	2				

* Includes all items above except #2, 3, 7, 8, 9, 10, 14 & 23