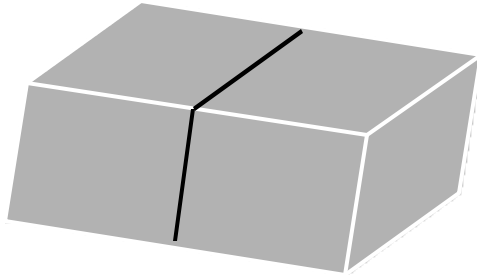
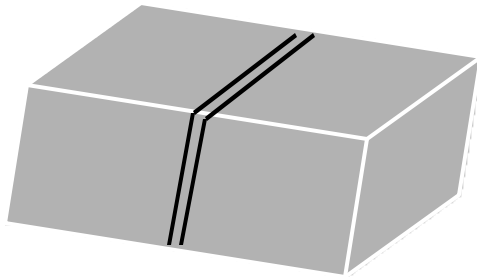


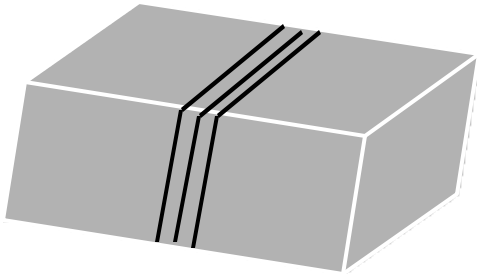
Basic Types of Different Wraps



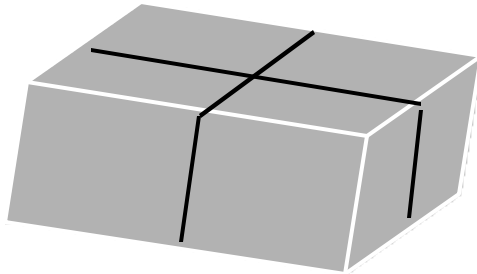
Single Wrap —
The arm carries the twine arm around once and the knot is formed.



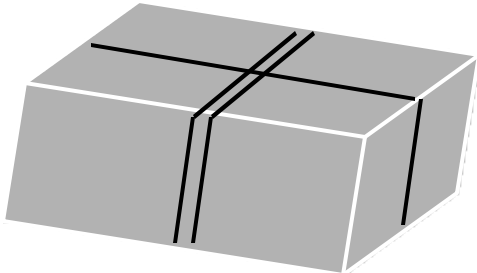
Double Wrap — One Way
Two wraps in one direction with one knot.



Triple Wrap — One Way
Three wraps in one direction with one knot.



Double Wrap* — Cross Tie
One wrap in each direction with only one knot.



Triple Wrap — Cross Tie** One wrap in one direction; Two wraps in other direction — with only one knot.

** Triple wrap cross tie additionally provides: (1) Three wraps in one direction if package is not turned between wrap cycles; (2) two wraps one way by tripping out the first wrap.

* Double wrap cross tie also provides: (1) two wraps in one direction if package is not turned between wrap cycles; (2) one way by tripping out the first wrap.