

Threading Procedures

Before the tying machine is shipped, it is threaded through each guide starting from the twine container to the stringholder button. To avoid threading problems in the future, you should become familiar with the threading sequence at this time.

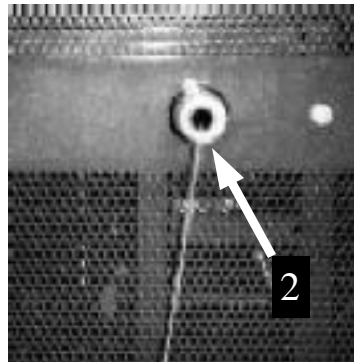
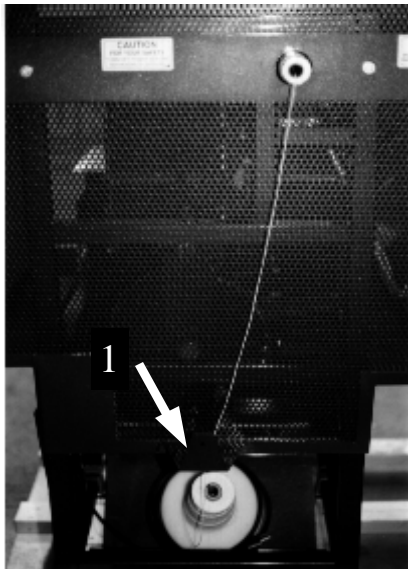
Complete threading of the tying machine can be avoided if the end of the twine or tape being used is caught before it leaves the twine container. This is accomplished by simply tying the end of the existing

twine or tape to the starting end of the new twine or tape with a square knot.

If the end of the twine or tape is not caught before it leaves twine container, the tying machine must be threaded as explained in the subsequent procedures.

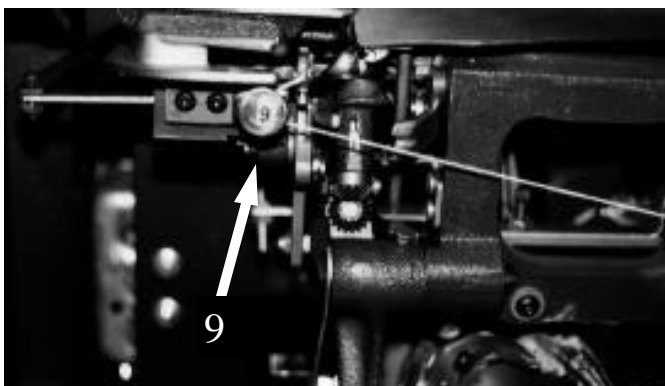
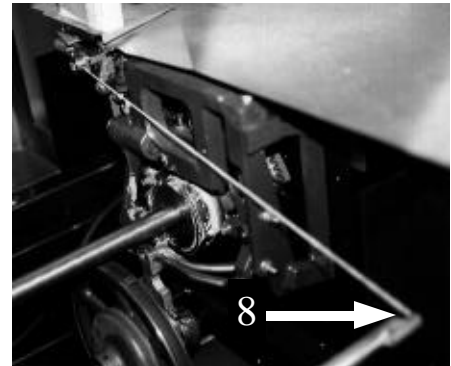
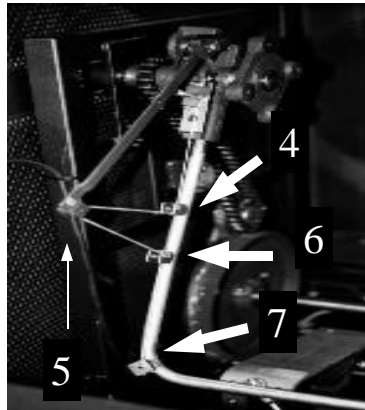
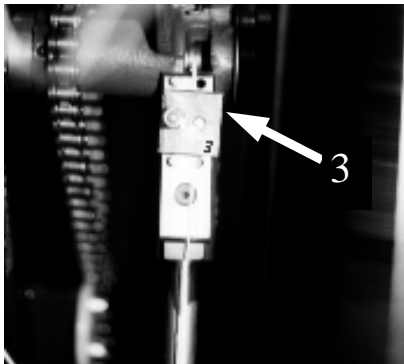
It is important to observe the various openings which are identified by numbered labels affixed to the machine which the twine or tape is to be threaded.

Never thread machine while motor is operating.



Place twine cone over cone pilot assembly. Press firmly until cone is seated on foam pad at bottom of twine container. Note: Cone pilot assembly is adjustable if cone does not seat properly. Grasping end of twine, thread through

Fish twine out from quill shaft on inside of machine. Thread twine through tension device # 3 under tension spring between pins. Spring may be lifted GENTLY to facilitate this procedure. Continue to thread through roller # 4, end of drawback lever #5, rollers # 6, #7 and through the tip of the twine arm # 8.



Pull twine to right side of machine. While gently pulling the stringholder release lever, place the twine under stringholder button # 9. Pull twine up and over button shaft and release stringholder release lever. Pull the twine taut to cut off excess twine.