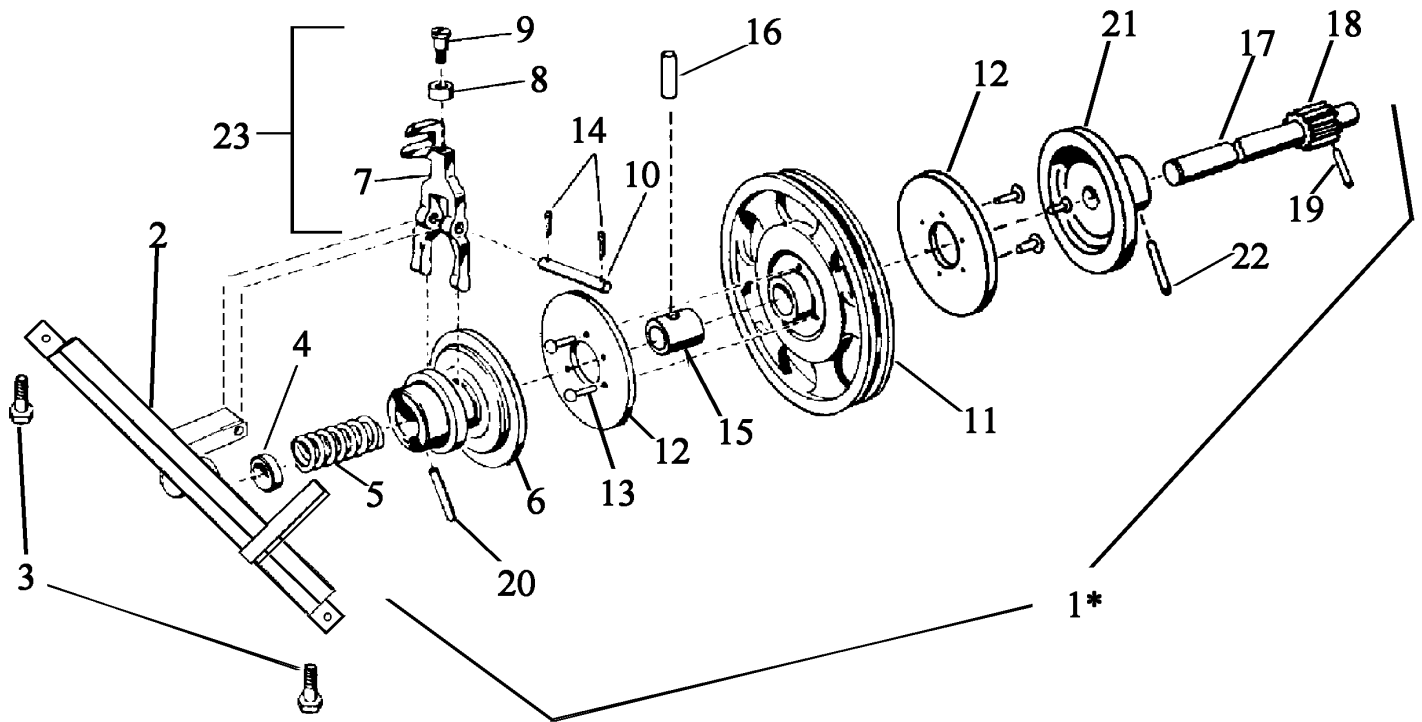


MAIN CLUTCH ASSEMBLY



Use serial number when ordering all replacement parts.

Index	Part	Qty	Index	Part	Qty
1*	019148 Clutch Assembly	1	13	100181 Screw, Drive	6
2	013118 Bearing, Lower	1	14	100297 Pin, Hitch	2
3	100273 Screw, Hex Head	2	15	013099 Bearing, Clutch	1
4	094005 Collar, Clutch Shaft End	1	16	100601 Pin, Roll	1
5	074003 Spring, Clutch	1	17	012179 Shaft, Clutch	1
6	024002 Member, Clutch Inner	1	18	020020 Gear, Clutch Shaft Pinion	1
7	071001 Fork, Clutch	1	19	100706 Pin	1
8	064002 Roller, Clutch Fork	1	20	083075 Pin, Solid	1
9	100002 Screw, Clutch Fork Roller	1	21	024021 Member, Clutch Inner	1
10	083056 Pin, Clutch Fork Pivot	1	22	100705 Pin, Roll	1
11	019093 Pulley, V Belt	1	23	071004 Fork Assembly, Clutch	1
12	024003 Disc, Clutch	2			

* Includes all items above except #2, 3, 7, 8, 9, 10, 14 & 23