

Part No.	Description	Illustrated on Page Number	Part No.	Description	Illustrated on Page Number
71SS	Stud—small, long lever		□ 79AD	Pulley assembly—double clutch, small (8¼" diam.)	15
72	Rod—yoke lever pivot		□ 79AL	Pulley assembly—single clutch, large (9¼" diam.)	
72C	Collar—pivot rod		□ 79ADL	Pulley assembly—double clutch, large (9¼" diam.)	
72CS	Screw—pivot rod collar		○ 79B	Rivet—clutch disc	15
73	Joint—yoke		○ 79C	Bearing—clutch	15
73P	Pin—taper, yoke joint		○ 79E	Disc—clutch	15
74	Fork—yoke		○ 80A	Pinion—clutch shaft, 1-cut	15
74A	Plate—yoke fork cap		80B	Pinion—clutch shaft, 2-cut	15
74B	Rivet—cap plate		○ 80P	Pin—taper, pinion	15
74C	Pin—yoke fork		□ ○ 81	Shaft—single clutch	15
74D	Plate—narrow, fork guide		□ 81A	Shaft—double clutch	15
74E	Plate—wide, fork guide		○ 82	Clutch member—outer	15
74F	Screw—guide plate		82A	Clutch member—inner	15
□ ○ 75A	'V' Belt	17	82B	Pin-taper—double clutch member	15
75B	Bushing—motor pinion		○ 83	Collar—clutch pulley	15
□ 75P-11	Pinions—motor		○ 83A	Collar—clutch shaft end	15
□ 75P-12	Pinions—motor		○ 83D	Pin-collar—clutch pulley	15
□ 75P-13	Pinions—motor		○ 83E	Pin-end collar—clutch pulley	15
□ 75P-14	Pinions—motor		□ ○ 84	Spring—clutch	15
□ 75P-15	Pinions—motor		○ 85	Twine arm	16
□ 75P-18	Pinions—motor		□ A85BB	Twine arm assembly—ball bearing	16
□ 75P-20	Pinions—motor		□ A85NB	Twine arm assembly—needle bearing	16
□ 75P-22	Pinions—motor		□ ○ A85BrB	Twine arm assembly—bronze bearing	16—17
□ 75-S	Pinions—motor	17	□ ☆ A85BG	Twine arm assembly—back geared	16
□ ○ 75S-15	Sheave—motor		○ 85PO	Twine arm	
□ 75S-17	Sheave—motor		□ 85-102	Twine arm—10" 2 wrap	
□ 75S-20	Sheave—motor		□ 85-162	Twine arm—16" 2 wrap	
□ 75S-22	Sheave—motor		□ 85-163	Twine arm—16" 3 wrap	
○ 76SS	Screw—set, motor sheave	17	□ 85-182-4	Twine arm—18" 2 wrap ext. 4"	
75Q	Key—fibre pinion		□ 85-183-4	Twine arm—18" 3 wrap ext. 4"	
□ 76	Gear—main cam	15	□ 85-202-4	Twine arm—20" 2 wrap ext. 4"	
□ 76B	Gear—main cam (for two wrap cross tie & laundry models)		□ 85-203-4	Twine arm—20" 3 wrap ext. 4"	
□ 76E	Gear—main cam (single wrap clamp models)		□ 85-232-4	Twine arm—23" 2 wrap ext. 4"	
□ ○ 76EP	Gear—main cam (single wrap models)		□ 85-233-4	Twine arm—23" 3 wrap ext. 4"	
□ 76F	Gear—main cam (for 10" & 16" cross tie models & all one-way machines)		□ 85-262	Twine arm—26" 2 wrap	
○ 76SS	Screw-set—short, main cam gear	15	□ 85-263	Twine arm—26" 3 wrap	
○ 76SL	Screw-set—long, main cam gear	15	85BR2	Bearing—bronze, 2 wrap twine arm	
○ 77	Key—main cam gear	15	○ 85BR3	Bearing—bronze, 3 wrap twine arm	
□ ○ 78	Shaft—main	15	85C	Collar—twine arm stem	
□ ○ A79	Clutch gear & shaft assembly—single		85CS	Screw-set, collar	
□ A79D	Clutch gear & shaft assembly—double		○ 852D1	Ring—retaining	16
□ ○ A79A	Clutch pulley & shaft assembly—single, (8¼" diam.)		○ 85E	Eye—twine guide	16
□ A79AD	Clutch pulley & shaft assembly—double (8¼" diam.)		85F	Plate-bearing retaining	
	Clutch pulley & shaft assembly—large, single (9¼" diam.)		85FP	Pin-plate	
	Clutch pulley & shaft assembly—large, double (9¼" diam.)		85FS	Screw-plate	
□ 79	Gear assembly—single clutch		85GP	Pin—drawback spring	
□ 79D	Gear assembly—double clutch		☆ 85K	Gear—21T. twine arm transfer	
□ ○ 79A	Pulley assembly—single clutch, small (8¼" diam.)	15	☆ 85LS	Gear—42T. twine arm pivot	
			☆ 85LL	Gear-back—loose table	
			85M	Key-sprocket—twine arm	
			☆ 85N	Shaft-transfer—twine arm	
			☆ 85NA	Bearing-transfer shaft—twine arm	

○ Used in post office models, too. Order may be written with "P.O." appended to part number.

□ Must order with machine serial number. △ Specify twine size used. ☆ Used with backgeared models.