

Machine Operation

We advise making a thorough study of your machine as it is turned through a complete cycle by hand.

To turn your machine over by hand the following method is suggested:

1. With motor turned off, face the machine from the side on which you find the nameplate and serial number.
2. Press the foot trip. Grasp the large pulley wheel at the top and pull down. With the machine threaded and a package in place, the complete cycle can be observed when hand operated in this manner.
3. Turn on the motor and the machine is ready for use.

CAUTION: Be careful to avoid being struck by the twine arm as it makes a circular revolution.

One way wraps



To operate your Bunn Tying Machine to the best advantage, we suggest the following steps for a single, double, or triple wrap one way machine:

1. Standing in front of the machine at the operating position, which is the widest side of the fixed table (hereafter referred to as the trough), hold the package firmly in tying position and step on foot trip.
2. The position of the package should be such that the center is directly over the separation of the trough and the loose table. Also, the right side of the package should be located against the shoulder or groove in the trough.
3. While holding the package firmly with both hands, fingers at side, thumbs on top, step on the foot-trip and remove foot instantly. As soon as the tie is completed, remove the package and you should find a snug, secure package tied with a non-slip knot that will stand even the roughest handling.

Cross ties



For tying packages, boxes, etc., with a cross tie, place the package on the machine for the long-way wrap first. The package need not set against the ledge above the knottor, but rather slightly on top of this ledge. Step on the foot-trip, INSTANTLY removing the foot. The twin arm will make one wrap and come to a stop. Grasp the package, and turn in a clock-wise direction one-quarter of a turn, bringing the right hand toward the body. Set the right-hand side of the package against the ledge, and do not force the package away from the operator, but rather draw it back slightly. This action makes the cross, bringing the string in position for the tip-up to catch it. Holding the package firmly in this position, set the foot-trip once more—INSTANTLY removing the foot. The twine arm will make the final revolutions, and the machine will tie the knot. This is a very simple operation when once it is understood.

Correct Operating Procedure

Grasp both ends of bundle between thumbs and forefingers. Press right end against vertical standard and then press foot trip (or on Post Office model press entire bundle down on pressure trip). Hold bundle steady and firmly until tie is complete. (After tie is completed on post office models, quickly pick up bundle before next tying cycle begins. THEN turn bundle to tie the short way and repeat above directions.)

