

Complete list of parts

Part No.	Description	Illustrated on Page Number	Part No.	Description	Illustrated on Page Number
□ ○ 1	Frame—left end (tent).....	17	○ 9AS	Screw—set, short, cam wheel	15
○ 2	Frame—front end (square).....	17	○ 9AL	Screw—set, long, cam wheel	15
□ ○ 3	Frame—near side, long.....	17	○ 9B	Key—cam wheel	15
○ 3C	Frame—near side, clamp model		10 and 11	Cam—drawslide, regular (sold in pairs only)	15
○ 3B	Frame—near side		○ 10PO and	Cam—drawslide, regular (sold in pairs only)	15
○ 3FS	Screw—fillister head		○ 11PO	Pin-dowel—drawslide cam	15
○ 3HS	Screw—hex. head		○ 10A	Screw—drawslide cam	15
□ ○ 4	Frame—far side, long.....	17	○ 11A	Switch—knottor head cam	15
○ 4C	Frame—far side, clamp model		□ ○ 12	Pin—switch	15
○ 5L	Base—left side, long, regular	17	○ 12A	Screw—switch	15
○ 5LPO	Base—left side, long.....	17	○ 12B	Rack—knottor	15
○ 5DL	Base—left side, low.....	17	○ 13	Pin—knottor rack	15
○ 5UL	Base—left side, high.....	17	○ 13A	Screw—knottor rack	15
○ 5TL	Base—left side, tilted.....	17	○ 13B	Kick-out, clutch, regular	15
○ 5R	Base—right side, long, regular	17	○ 14	Kick-out, clutch, heavy	15
○ 5RPO	Base—right side, long.....	17	○ 14A	Screw—clutch kick-out	15
○ 5DR	Base—right side, low.....	17	□ ○ 16	Cam riser	15
○ 5UR	Base—right side, high.....	17	○ 16A	Screw—riser cam	15
○ 5TR	Base—right side, tilted.....	17	△ □ ○ A17L	Knottor head assembly—light (10 ply and below)	15
○ 5SS	Screw—socket set, base.....	17	△ □ A17H	Knottor head assembly—heavy (12 ply and above)	15
□ ○ 6	Tie-Rod-Base (specify length measure shoulder to shoulder).....	17	○ A17A	Knottor head sub-assembly	12
○ 6E	Screw—hex. head, machine	17	○ 17B	Pin	
○ 6A	Nut—base tie-rod.....	17	○ 17C	Oil cup.....	12—17
○ 7	Trough—split type.....	17	○ 17D	Stud—knottor lever stop	
□ ○ 7A	Bracket—trough, front.....	17	○ 17E	Stud—tip-up link	
○ 7B	Bracket.....	17	△ ○ A18LM	Knottor body assembly— light, with miter gear	12
□ 7L	Trough—laundry type		△ A18HM	Knottor body assembly— heavy, with miter gear	12
□ ○ 7PO	Trough—post office type		△ ○ 18JL	Jaw—knottor—light	12
□ 7RT	Trough—roll towel		△ A18J	Knottor-jaw assembly.....	12
□ 7MR	Trough—meat roll		△ 18JH	Jaw—knottor, heavy	12
○ 7N	Nut—bracket screw.....	17	○ 18P	Pin—knottor jaw	12
○ 7S	Screw—bracket.....	17	○ 18R	Roller—knottor jaw	12
△ □ ○ AS-17-30	Tying unit—complete, (composed of assemblies indicated in part number)		○ 19	Gear—miter, knottor	12
AS	Main table assembly—regular	13—17	○ 19TP	Pin-taper, knottor miter gear	12
ASB	Main table sub-assembly— regular.....	13	○ A20	Star wheel assembly, with miter gear	12
ASBC	Main table sub-assembly— clamp model		○ 21	Lever—knottor	12
○ ASBPO	Main table sub-assembly		○ 22	Screw—knottor lever	12
ASAC	Main table assembly—clamp model.....	13	○ 22S	Screw—set, knottor lever screw	12
○ ASPO	Main table assembly.....	13	○ 23	Spring—knottor flat	12
○ 8C	Screw—set, knottor pivot.....	13	○ 23A	Screw—knottor flat spring	12
○ 8D	Stud—drawslide spring	13	○ 23B	Washer—knottor flat spring	12
○ 8E	Stud—knottor head stop	13	○ 23C	Nut—knottor flat spring	12
○ 8F	Stud—drawslide lever	13	○ 24	Stud—knottor head roller	12
○ 8G	Stud—riser lever	13	○ 25	Roller—knottor head	12
○ 8H	Washer—riser lever	13	○ A26	Pivot assembly—knottor head	12
○ 8I	Screw—riser lever	13	○ 26A	Screw—pivot assembly—lock	17
○ 8R	Screw—hex. head, main table mounting.....	17	○ 26B	Washer—pivot assembly— lock screw	17
○ 8S	Screw—fil. head, main table mounting.....	17	○ 27	Screw—knife trap	
□ ○ A9	Cam wheel assembly		○ 28	Screw—knottor release adjusting.....	13
□ ○ 9	Cam wheel	15			

○ Used in post office models, too. Order may be written with "P.O." appended to part number.

□ Must order with machine serial number. △ Specify twine size used. ✕ Used with backgeared models.