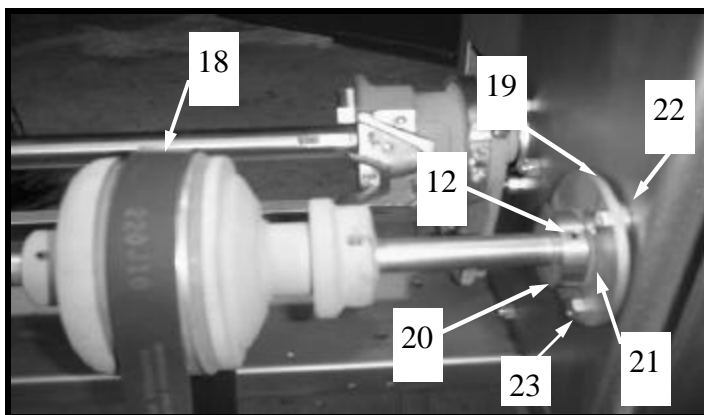
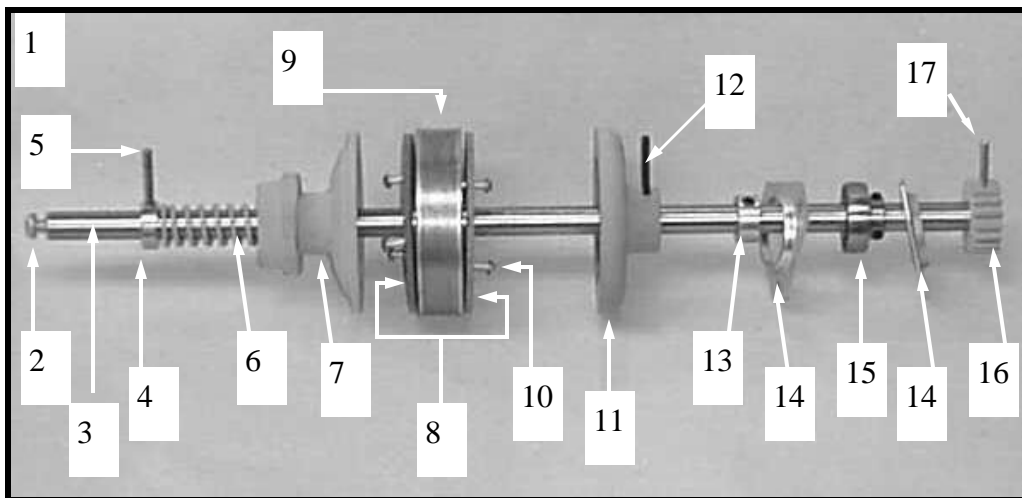


MAIN CLUTCH ASSEMBLY



Use serial number when ordering all replacement parts.

Index	Part	Qty	Index	Part	Qty
1*	019141 Clutch Assembly	1	13	094032 Collar, Clutch Shaft Adjustable – Meat Roll	1
2	100688 Screw, Phillips Head	1	14	013091 Bearing, Flangette Clutch	2
3	012175 Shaft, Clutch	1	15	013075 Bearing, Clutch Shaft	1
4	094022 Collar, Clutch Shaft End	1	16	020216 Gear, Pinion	1
5	083075 Pin, Clutch Shaft	1	17	100497 Pin, Groove	1
6	074004 Spring, Clutch Compression Heavy	1	18	040010 Belt, Poly V	1
7	024016 Member, Clutch Outer – Meat Roll	1	19	130189 Plate, Clutch Thrust	1
8	024003 Disc, Clutch	2	20	094030 Collar, Clutch Thrust	1
9	019142 Pulley, Clutch Poly V	1	21	024022 Disc, Clutch Thrust Friction	1
10	100181 Screws, Drive	6	22	126075 Spacer, Clutch Thrust Plate	3
11	024009 Member, Clutch Inner– Meat Roll	1	23	100115 Screw, 5/16-18x 1	3
12	100294 Pin, Spirol	2	24	100284 Nut, 5/16-18 Whiz loc (not shown)	3

* Does not include items # 18,19,21,22,23,24