

B. H. Bunn Co.®

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Top Ten Maintenance Tips for a Bunn Tying Machine

1. Use quality twine with proper breaking strengths. We suggest a 10 Ply Poly/Cotton Blend 6's yarn with a breaking strength around 43 LBS and knot strength around 33 LBS. This will ensure your bundles stay together better. By using a heavier twine this should also reduce damaging the edge of the products being tied.
2. Change your knife blade frequently. A sharp knife blade increases the life of your machine. Dull knife blades cause several problems, (1) increase wear on pivot screws. (2) Improper knots. (3) Wasted material due to poor knots and loose bundles. (4) Higher maintenance costs. (5) Loss productivity.
3. Clean your machines once a week. Use an air hose to blow the dust out of your machine. A clean machine will operate freely and tie more consistently.
4. Oil each oil hole with two drops of SAE 30 light oil. By using only two drop of oil in each hole will help reduce the collection of dust on oily parts, which will keep your machine cleaner.
5. Replace your springs on a regular basis. This will help reduce your breakdowns .
6. Purchase spring kits when available. This ensures you have ordered all the proper springs for the machine. Advise serial number when ordering
7. Set up a maintenance schedule with frequency. Refer to owners manual
8. Ensure the machine is threaded properly. This ensures proper tension during the wrapping cycle.
9. When tying a large or heavy bundle do not make several ties in the same spot. Move the bundle slightly forward so the knots won't get caught together.
10. Always use new parts when replacing a broken or worn part. When using a used part, you are transferring a problem from the machine you took it off of and transferring it to the machine to your working on. This creates needless problems for both you and the machine .

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